



Produces steel downpipes

DOWNPIPE ROLL-FORMING MACHINES...

This machine is manufactured from high tensile steel and to the strictest standards using high precision welding. The heavy duty, high tensile steel, single columns are chromium plated for maximum life span. Machine produces galvanized downpipes.

ADVANTAGES OF OUR ROLL-FORMERS AS A START-UP COMPANY

- Simple manufacturing process (one manufacturing process).
- Easy administration (very few product lines and variations).
- High demand for product.
- Easy to market.



Specs

Machine Specs	
Control System	PLC control touch screen
Main Frame	20mm steel wedding
Main Power	5.5.kW
Power Supply	380V, 3-phase, 50Hz
Cycle time	12-14m/min
Roller Stations	18stations
Shaft Diametre	52 mm
Feeding Thickness	0.5 mm
Roller Material	45# steel with chrome surface
Product (Pipe) thickness	70 x 100mm

